

## TECHNIWELD

4420 COMMERCE DRIVE, S.W.  
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SPECIFICATION - AWS A5.28

CLASS: ER120S-1

ACTUAL

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SIZE: .045 X 10 LB Tube

Heat # 047259808

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### CHEMICAL ANALYSIS

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ALUMINIUM	0.0060
CARBON	0.0910
CHRONIUM	0.5900
COPPER	0.1600
MANGANESE	1.6700
MOLYBDENUM	0.5500
NICKEL	2.4800
NITROGEN	0.0067
PHOSPHORUS	0.0060
SILICON	0.5600
SULFUR	0.0060
TIN	0.0050
TITANIUM	0.0030
VANADIUM	0.0070
ZIRCONIUM	0.0030

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON