

## TECHNIWELD

4420 COMMERCE DRIVE, S.W.  
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SPECIFICATION - AWS A5.9

CLASS: ER308(H)

ACTUAL

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SIZE: 3/32 X 36 10 LB TUBES

Heat # V3415

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### CHEMICAL ANALYSIS

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C	0.054
Mn	1.660
Si	0.470
P	0.028
S	0.009
Cu	0.230
Ni	9.910
Cr	20.11
Mo	0.090
N	0.027
Cb/Ta	0.007
Ti	0.004
Ferrite Schaeffler	12.00
Ferrite DeLong	11.00
Ferrite WRC	8.200

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON