



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
FAX 404-699-7800

SPECIFICATION - AWS A5.9

CLASS: ER308L

ACTUAL

SIZE: .025 X 2 LB

LOT# 09723088

HEAT # 252458

CHEMICAL ANALYSIS

C	0.018
Mn	2.16
Si	0.52
P	0.023
S	0.014
Cu	0.16
Ni	9.54
Cr	19.84
Mo	0.09
N	0.041

TENSILE STRENGTH N/mm<sup>2</sup>: 587

ELONGATION (%): 42.5

1992 WRC FERRUTE: 12.3 FN

DELONG FERRITE: 12%

SCHAEFFLER FERRITE: 10.4%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON