

TECHNIWELD

4420 COMMERCE DRIVE, S.W.
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SPECIFICATION - AWS A5.9

CLASS: ER308L

ACTUAL

SIZE: .025" X 10 LB Tube

Heat # 2U754

CHEMICAL ANALYSIS

C	0.018
Mn	1.940
Si	0.550
P	0.026
S	0.015
Cu	0.280
Ni	10.96
Cr	19.50
Mo	0.080
N	0.0394

Tensile Strength N/mm²: 588

Elongation (%): 42.5

1992 WRC FERRITE: 5.7FN

Delong Ferrite: 6.5%

Schaeffler Ferrite: 6.1%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON