



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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SPECIFICATION - AWS A5.9

CLASS: ER308L

ACTUAL

SIZE: .030" X 2 LBS.

LOT# 09715092

HEAT # 252456

CHEMICAL ANALYSIS

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C	0.019
Mn	2.14
Si	0.49
P	0.022
S	0.011
Cu	0.16
Ni	9.67
Cr	20.00
Mo	0.07
N	0.034

TENSILE STRENGTH N/mm²: 580

ELONGATION (%): 45

1992 WRC FERRUTE: 12.9 FN

DELONG FERRITE: 12.6%

SCHAEFFLER FERRITE: 10.2%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON