



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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SPECIFICATION - AWS A5.9

CLASS: ER308L

ACTUAL

SIZE: .030" X 10 LBS

LOT# 09719006

HEAT # 252457

CHEMICAL ANALYSIS

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C	0.012
Mn	2.12
Si	0.48
P	0.021
S	0.014
Cu	0.13
Ni	9.63
Cr	20.11
Mo	0.07
N	0.034

TENSILE STRENGTH N/mm²: 576

ELONGATION (%): 40.5

1992 WRC FERRUTE: 15.1 FN

DELONG FERRITE: 14 %

SCHAEFFLER FERRITE: 11.2%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON