

## TECHNIWELD

4420 COMMERCE DRIVE, S.W.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
FAX 404-699-7800

SPECIFICATION - AWS A5.9

CLASS: ER308L

ACTUAL

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SIZE: .030" X 10 LB Tube

Heat # 2U753

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### CHEMICAL ANALYSIS

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C	0.016
Mn	1.910
Si	0.600
P	0.026
S	0.013
Cu	0.300
Ni	10.90
Cr	19.57
Mo	0.070
N	0.038

Tensile Strength N/mm<sup>2</sup>: 586

Elongation: 42 %

1992 WRC FERRITE: 6.4 FN

Delong Ferrite: 7.7%

Schaeffler Ferrite: 6.8%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON