

TECHNIWELD

4420 COMMERCE DRIVE, S.W.
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SPECIFICATION - AWS A5.9

CLASS: ER308L

ACTUAL

SIZE: .035" X 2 LB

Heat # S78222

CHEMICAL ANALYSIS

C	0.018
Mn	1.845
Si	0.581
P	0.029
S	0.0094
Cu	0.353
Ni	09.686
Cr	19.651
Mo	0.173
N	0.0335

TENSILE TEST OF DEPOSITED METAL:

TENSILE STRENGTH M/mm²: 565

ELONGATION: 46%

1992 WRC FERRITE: 11.6 FN

DELONG FERRITE: 12.7%

SCHAEFFLER FERRITE: 10.4%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON

