



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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SPECIFICATION - AWS A5.9

CLASS: ER308L

ACTUAL

SIZE: .035" X 10 LB Tube

HEAT # S81343

CHEMICAL ANALYSIS

C	0.023
Mn	1.882
Si	0.464
P	0.03
S	0.0108
Cu	0.37
Ni	09.921
Cr	19.642
Mo	0.172
N	0.0347

TENSILE STRENGTH N/mm²: 579

ELONGATION (%): 42.5

1992 WRC FERRUTE: 10 FN

DELONG FERRITE: 10.3 %

SCHAEFFLER FERRITE: 8.7 %

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON