

**TECHNIWELD**

4420 COMMERCE DRIVE, S.W.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
FAX 404-699-7800

SPECIFICATION - AWS A5.9

CLASS: ER308L

ACTUAL

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SIZE: .035 X 36 10 LB TUBES

HEAT#: S80128

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CHEMICAL ANALYSIS

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C	0.022
Mn	1.919
Si	0.554
P	0.0271
S	0.0076
Cu	0.253
Ni	9.626
Cr	19.744
Mo	0.104
N	0.0305

Ferrite Schaeffler 11.8 FN  
Ferrite Delong 12.7 %  
Ferrite WRC 10 %

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON