

TECHNIWELD

4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

SPECIFICATION - AWS A5.9

CLASS: ER308L SI

ACTUAL

SIZE: .045 X 25 LB SPOOLS

Heat # S66916

CHEMICAL ANALYSIS

C	0.023
Mn	1.595
Si	0.838
P	0.025
S	0.0076
Cu	0.174
Ni	10.198
Cr	19.630
Mo	0.132
N	0.028

Tensile Strength N/mm²: 590
Elongation (%): 43

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE
ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON