

TECHNIWELD

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SPECIFICATION - AWS A5.9

CLASS: ER309L

ACTUAL

SIZE: 5/32 X 36" 10 LB Tube

HEAT#: 2X193

CHEMICAL ANALYSIS

C	0.016
Mn	1.950
Si	0.550
P	0.026
S	0.015
Cu	0.200
Ni	10.88
Cr	19.63
Mo	0.08
N	0.0389

1992 WRC FERRITE:	6.8 FN
DELONG FERRITE:	7.5 %
SCHAEFFLER FERRITE:	6.8 %

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON