

TECHNIWELD

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SPECIFICATION - AWS A5.4 ASME 5.4

CLASS: E308L-16

ACTUAL

SIZE: 1/8" X 14" ELECTRODE

HEAT#: 2X614

CHEMICAL ANALYSIS

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C	0.031
Mn	0.840
Si	0.670
P	0.028
S	0.004
Cu	0.230
Ni	09.35
Cr	19.61
Mo	0.13
N	0.03

TENSILE TEST OF DEPOSITED METAL

Tensile Strength N/mm²: 579

Elongation %: 42

1992 WRC FERRITE: 10 FN

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON