



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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SPECIFICATION - AWS A5.9

CLASS: ER308LSI

ACTUAL

SIZE: .035 X 25 LB TUBES

LOT#09727039

HEAT # 252043

CHEMICAL ANALYSIS

C	0.024
Mn	1.91
Si	0.78
P	0.022
S	0.007
Cu	0.14
Ni	09.62
Cr	19.99
Mo	0.10
N	0.052

TENSILE STRENGTH N/mm²: 596

ELONGATION (%): 44.5

1992 WRC FERRUTE: 11 FN

DELONG FERRITE: 12.9 %

SCHAEFFLER FERRITE: 11.5 %

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON