



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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SPECIFICATION - AWS A5.9

CLASS: ER308LSI

ACTUAL

SIZE: .035 X 25 LB TUBES

LOT#09725122

HEAT # E87488

CHEMICAL ANALYSIS

C	0.013
Mn	1.54
Si	0.75
P	0.024
S	0.018
Cu	0.16
Ni	09.26
Cr	19.75
Mo	0.15
N	0.12

TENSILE STRENGTH N/mm²: 606

ELONGATION (%): 41

1992 WRC FERRUTE: 7.9 FN

DELONG FERRITE: 8.1%

SCHAEFFLER FERRITE: 14.1 %

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON