

**TECHNIWELD**

4420 COMMERCE DRIVE, S.W.  
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SPECIFICATION - AWS A5.9

CLASS: ER308L SI

ACTUAL

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SIZE: .045 X 25 LB SPOOLS

Heat # 2U389

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CHEMICAL ANALYSIS

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C	0.018
Mn	1.860
Si	0.750
P	0.020
S	0.020
Cu	0.090
Ni	10.22
Cr	19.79
Mo	0.020
N	0.048

Tensile Strength N/mm<sup>2</sup>: 589  
Elongation (%): 41

1992 WRC FERRITE: 8.7 FN  
DELONG FERRITE: 10.5 %  
SCHAEFFLER FERRITE: 9.4 %

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON