

TECHNIWELD

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SPECIFICATION - AWS A5.9

CLASS: ER308L SI

ACTUAL

SIZE: .045" X 30 LB SPOOLS

HEAT#: 2W235

CHEMICAL ANALYSIS

C	0.023
Mn	1.880
Si	0.750
P	0.023
S	0.019
Cu	0.100
Ni	10.21
Cr	19.76
Mo	0.030
N	0.0435

Tensile Strength N/mm²: 592
Elongation (%): 43.5

1992 WRC FERRITE: 8.4 FN
DELONG FERRITE: 10.4 %
SCHAEFFLER FERRITE: 9.0 %

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON