

TECHNIWELD

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SPECIFICATION - AWS A5.4 ASME 5.4

CLASS: E309-16

ACTUAL

SIZE: 3/32 ELECTRODE

Lot / Heat # 3F6072

CHEMICAL ANALYSIS

C	0.052
Mn	0.610
Si	0.640
P	0.023
S	0.009
Cu	0.340
Ni	12.12
Cr	23.60
Mo	0.210
Ferrite WRC	12.30

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON