

TECHNIWELD

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SPECIFICATION - AWS A5.9

CLASS: ER309L
ACTUAL

SIZE: .045 X 36" 10 LB TUBES

Heat # E61770

CHEMICAL ANALYSIS

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C	0.012
Mn	1.550
Si	0.450
P	0.024
S	0.005
Cu	0.340
Ni	13.64
Cr	23.28
Mo	0.060
N	0.107

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO
THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON