

TECHNIWELD

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SPECIFICATION - AWS A5.9

CLASS: ER309L

ACTUAL

SIZE: .3/32 X 60LB COIL

Lot # N/A

Heat # V3546

CHEMICAL ANALYSIS

C	0.022
Cr	23.08
Cu	0.130
Mn	1.950
Mo	0.100
Ni	13.54
N	0.046
P	0.024
Si	0.430
S	0.009
Co	0.102

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE
ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON