



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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SPECIFICATION - AWS A5.4

CLASS: ER309L-16

ACTUAL

SIZE: 3/32 x 10 LB Plastic Tube

Heat # 10-2126

CHEMICAL ANALYSIS

C	0.035	Si	0.679
Mn	0.807	P	0.023
S	0.006	Cr	23.148
Ni	12.473	Mo	0.052
Cu	0.113	V	0.037
Al	0.001		

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	AKV(J) at -30° C
540-720	Min 440	20	Min 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____