

TECHNIWELD

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SPECIFICATION - AWS A5.9

CLASS: ER309L-16

ACTUAL

SIZE: 5/32"X14" 10 LB TUBES

Heat # E69973

CHEMICAL ANALYSIS

C	0.028
Mn	1.300
Si	0.450
P	0.020
S	0.010
Cu	0.013
Ni	13.20
Cr	24.20
Mo	0.14

TENSILE TEST OF DEPOSITED METAL

Tensile Strength N/mm²: 630

Elongation %: 37

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE
ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON