

















**TECHNIWELD**

4420 COMMERCE DRIVE, S.W.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
FAX 404-699-7800

SPECIFICATION - AWS A5.9

CLASS: ER309L SI

ACTUAL

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SIZE: .035 X 25 LB SPOOLS

Lot # 05516240

Heat # 230731

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CHEMICAL ANALYSIS

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C	0.019
Mn	1.740
Si	0.820
P	0.022
S	0.009
Cu	0.190
Ni	13.27
Cr	23.30
Mo	0.16
N	0.067

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE  
ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY:     BARRY L. JOHNSON