

TECHNIWELD

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SPECIFICATION - AWS A5.4 ASME 5.4

CLASS: E312-16 BLUE

ACTUAL

SIZE: 5/32" X 14" ELECTRODE

Heat # 8F6154

CHEMICAL ANALYSIS

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C	0.039
Mn	1.350
Si	1.120
P	0.021
S	0.013
Cu	0.210
Ni	8.290
Cr	30.13
Mo	0.140

Mechanical Properties of Deposited Metal

T/S (N/mm²): 746.0 EL (%): 31.2

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON