

**TECHNIWELD**

4420 COMMERCE DRIVE, S.W.  
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SPECIFICATION - AWS A5.9

CLASS: ER316L

ACTUAL

SIZE: 3/32 X 36 10 LB TUBES

Heat # E81969

CHEMICAL ANALYSIS

C	0.011
Mn	1.590
Si	0.510
P	0.022
S	0.004
Cu	0.100
Ni	11.04
Cr	18.04
Mo	2.530
N	0.067

1992 WRC FERRITE: 8.1FN  
DELONG FERRITE: 8.6%  
SCHAEFFLER FERRITE: 9.1%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY:       BARRY L. JOHNSON