



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

404-699-9900

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SPECIFICATION - AWS A5.9

CLASS: ER316L-16

ACTUAL

SIZE: 3/32"X 10 LB TUBES

Heat # 10-2128

CHEMICAL ANALYSIS

C	0.031
Mn	0.819
Si	0.717
P	0.023
S	0.001
Cu	0.111
Ni	11.621
Cr	18.576
Mo	2.689
V	0.212
Al	0.001

TENSILE TEST OF DEPOSITED METAL:

Tensile Strength N/mm²: 540-670

Yield Strength N/mm²: Min. 355

Elongation (%): Min. 30

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____