

TECHNIWELD

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SPECIFICATION - AWS A5.9/ASME SFA 5.9

CLASS: ER316L

ACTUAL

SIZE: 5/32 X 36

HEAT #: E80287

CHEMICAL ANALYSIS

C	0.016
Mn	1.550
Si	0.510
P	0.023
S	0.005
Cu	0.100
Ni	11.03
Cr	18.36
Mo	2.530
N	0.070
FERRITE SCHAEFFLER	7.7 FN
FERRITE DELONG	8.5 %
FERRITE WRC	9.0 %

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON