

**TECHNIWELD**

4420 COMMERCE DRIVE, S.W.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
FAX 404-699-7800

SPECIFICATION - AWS A5.9/ASME SFA 5.9                      CLASS: ER316L                      ACTUAL  
SIZE: 5/32 X 36                      Heat # V3468

CHEMICAL ANALYSIS

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C	0.0150
Mn	1.6100
Si	0.3500
P	0.024
S	0.0120
Cu	0.1900
Ni	12.350
Cr	18.36
Mo	2.4800
Co	0.0850
N	0.1600
FERRITE SCHAEFFLER	9.000
FERRITE DELONG	9.000
FERRITE WRC	7.80

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO  
THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY:       BARRY L. JOHNSON