



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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SPECIFICATION - AWS A5.22-95

CLASS: ER316LSI

ACTUAL

SIZE: .035 X 2533 LB

HEAT #: 254064

CHEMICAL ANALYSIS

C	0.015
Si	0.920
Mn	1.700
P	0.028
S	0.007
Cu	0.180
Ni	11.68
Cr	18.61
Mo	2.570
N	0.036

**Mechanical Properties of Deposited Metal**

T/S N/mm <sup>2</sup>	590
EL%	41.5
N.D.E.	GOOD

1992 WRC FERRUTE:	10.1 FN
DELONG FERRITE:	14.5%
SCHAEFFLER FERRITE:	9.9%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: \_\_\_\_\_