

TECHNIWELD

4420 COMMERCE DRIVE, S.W.
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SPECIFICATION - AWS A5.22-95

CLASS: ER316-1-1/-4

ACTUAL

SIZE: .045 X 33

Heat # E52611

CHEMICAL ANALYSIS

C	0.015
Si	0.340
Mn	1.64
P	0.025
S	0.008
Cu	0.34
Ni	12.13
Cr	18.31
Mo	2.13
N	0.028

FERRITE:

Schaeffler 5.0%
DeLong 6.9 FN
WRC1992 6.1 FN

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE
ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON