

**TECHNIWELD**

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SPECIFICATION - AWS A5.9

CLASS: ER317

ACTUAL

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SIZE: .045 x spool

Heat # E27870

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CHEMICAL ANALYSIS

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C	0.011
Mn	1.82
Si	0.35
P	0.023
S	0.001
Cu	0.15
Ni	14.04
Cr	19.19
Mo	3.08
FERRITE	
SCH	5.0
DELONG	11.4
WRC	9.0

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE  
ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON