

**TECHNIWELD**

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SPECIFICATION - AWS A5.9 ASME 5.9

CLASS: ER320

ACTUAL

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SIZE: .035 X 25 LB SPOOL

Lot / Heat # PZ369

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CHEMICAL ANALYSIS

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C	0.007
Mn	1.780
Si	0.060
P	0.011
S	0.009
Cu	3.350
Ni	33.19
Cr	19.95
Mo	2.370
CB/TA	0.260
N	0.017

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY:     BARRY L. JOHNSON