

TECHNIWELD

4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

SPECIFICATION - AWS A5.9 ASME 5.9

CLASS: 347

ACTUAL

SIZE: 3/32 x 36 10 LBS

Lot#: 08121029

Heat # E72189

CHEMICAL ANALYSIS

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C	0.051
Mn	1.55
Si	0.39
P	0.021
S	0.001
Cu	0.12
Ni	9.04
Cr	19.06
Mo	0.08
N	0.048
Nb+Ta	0.70

1992 WRC FERRITE: 7.3 FN

DELONG FERRITE: 6.2 %

SCHAEFFLER FERRITE: 6.1 %

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON