



ROBINSON TECHNICAL SOUTHEAST, INC.
6205 Boat Rock Blvd.
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SPECIFICATION - AWS A5.22 ASME SFA 5.22

CLASS: ER347

ACTUAL

SIZE: .125 X 36" X 10lbs

Heat: E72189

CHEMICAL ANALYSIS

C	0.051
Mn	1.55
Si	0.39
P	0.021
S	0.001
Cu	0.12
Ni	09.04
Cr	19.06
Mo	0.08
N	0.048
Nb+Ta	0.700

1992 WRC FERRITE: 7.3 FN
DELONG FERRITE: 6.2 %
SCHAEFFLER FERRITE: 6.1%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON