

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
4420 COMMERCE DRIVE, S.W.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
FAX 404-699-7800

## CERTIFICATION

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SPECIFICATION - AWS: 5.28/ASME SFA 5.28      CLASSIFICATION: ER80S-B8 (505)      ACTUAL

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SIZE: 3/32 X 36      HEAT NO: A43876

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## CHEMICAL ANALYSIS

Carbon	0.0560
Chromium	8.1700
Copper	0.0800
Manganese	0.4100
Molybdenum	0.9040
Nickel	0.2200
Phosphorus	0.0170
Silicon	0.4600
Sulfur	0.0090
Ferrite Schaeffler	4.300
Ferrite WRC	0100

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON