

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B2 ACTUAL

SIZE: .045 X 36 HEAT NO: 7210

CHEMICAL ANALYSIS

Carbon	0.070
Chromium	1.320
Copper	0.140
Manganese	0.590
Molybdenum	0.460
Nickel	0.040
Phosphorus	0.005
Silicon	0.480
Sulfur	0.010
Tin	0.010

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON