

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B2 ACTUAL

SIZE: 3/32 X 36 HEAT NO: 67009

CHEMICAL ANALYSIS

C	0.0810	Cr	1.2300
Ni	0.0400	Mo	0.4400
Mn	0.5200	Si	0.4900
P	0.0070	S	0.0080
Cu	0.2000	V	0.0050
Ti	0.0020	Al	0.0060
		Sn	0.0050

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON