

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
4420 COMMERCE DRIVE, S.W.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
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C E R T I F I C A T I O N

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SPECIFICATION - AWS: 5.28/ASME SFA 5.28      CLASSIFICATION: ER80S-B2      ACTUAL

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SIZE: 3/32 X 36

HEAT NO: 796046394

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C H E M I C A L   A N A L Y S I S

Aluminum	0.0080
Carbon	0.0830
CB/TA	0.0030
Chromium	1.3000
Copper	0.1300
Manganese	0.6100
Molybdenum	0.4400
Nickel	0.0400
Phosphorus	0.0080
Silicon	0.4200
Sulfur	0.0040
Tin	0.0070
Titanium	0.0030
Vanadium	0.0050
Zirconium	0.0020

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON