

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B2 ACTUAL

SIZE: 1/8 X 36 HEAT NO: 26910

CHEMICAL ANALYSIS

Aluminum	0.0040
Carbon	0.0810
CB/TA	0.0020
Chromium	1.3300
Copper	0.2000
Manganese	0.5700
Molybdenum	0.5000
Nickel	0.0400
Nitrogen	0.0070
Phosphorus	0.0090
Silicon	0.5300
Sulfur	0.0070
Tin	0.0060
Vanadium	0.0040

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON