

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
4420 COMMERCE DRIVE, S.W.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
FAX 404-699-7800

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CERTIFICATION

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SPECIFICATION - AWS: 5.28/ASME SFA 5.28      CLASSIFICATION: ER80S-B2      ACTUAL

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SIZE: 1/8 X 36      HEAT NO: 67009

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CHEMICAL ANALYSIS

Aluminum	0.0060
Carbon	0.0810
Chromium	1.2300
Copper	0.2000
Manganese	0.5200
Molybdenum	0.4400
Nickel	0.0400
Phosphorus	0.0070
Silicon	0.4900
Sulfur	0.0080
Tin	0.0050
Titanium	0.0020
Vanadium	0.0050

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON