

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B2 ACTUAL

SIZE: 1/8 X 36 HEAT NO: 845039460

CHEMICAL ANALYSIS

Aluminum	0.0070
Carbon	0.0830
Chromium	1.2800
Copper	0.1400
Manganese	0.5900
Molybdenum	0.4700
Nickel	0.0400
Phosphorus	0.0100
Silicon	0.5200
Sulfur	0.0060
Tin	0.0060
Titanium	0.0020
Vanadium	0.0050

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON