

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
4420 COMMERCE DRIVE, S.W.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
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**CERTIFICATION**

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SPECIFICATION - AWS: 5.28/ASME SFA 5.28      CLASSIFICATION: ER80S-B2      ACTUAL

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SIZE: 5/32 X 36      HEAT NO: 14607

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**CHEMICAL ANALYSIS**

Aluminum	0.004
Carbon	0.086
Chromium	1.31
Copper	0.21
Manganese	0.60
Molybdenum	0.46
Nickel	0.06
Phosphorus	0.007
Silicon	0.50
Sulfur	0.005
Vanadium	0.010
TIN	0.006

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON