

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B2 ACTUAL

SIZE: 5/32 X 36

HEAT NO: 67008

CHEMICAL ANALYSIS

Aluminum	0.006
Carbon	0.081
Chromium	1.230
Copper	0.170
Manganese	0.520
Molybdenum	0.440
Nickel	0.040
Phosphorus	0.007
Silicon	0.490
Sulfur	0.008
Antimony	0.002
Vanadium	0.005
Arsenic	0.005

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON