

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER90S-B3

SIZE: .035 X 33

HEAT NO: 074048329

CHEMICAL ANALYSIS

C	0.0810	Cr	2.4500
Ni	0.0400	Mo	0.9900
Mn	0.6000	Si	0.5200
P	0.0070	S	0.0080
Cu	0.1800	V	0.0080
Ti	0.0030	Al	0.0030
Zr	0.0020	Sn	0.006
W	0.010	Nb	0.005

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON