

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
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ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
FAX 404-699-7800

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C E R T I F I C A T I O N

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SPECIFICATION - AWS: 5.28/ASME SFA 5.28      CLASSIFICATION: ER90S-B3      ACTUAL

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SIZE: 1/8      .      HEAT NO: 74307

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C H E M I C A L   A N A L Y S I S

C	0.8300	Cr	2.4100
Ni	0.0500	Mo	0.9700
Mn	0.6000	Si	0.5000
P	0.0070	S	0.0100
Cu	0.1800	V	0.0060
Ti	0.0030	Al	0.0060
Zr	0.0020		

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON