

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER90S-B3 ACTUAL

SIZE: 1/8

HEAT NO: 120058855

CHEMICAL ANALYSIS

| | |
|------------|--------|
| Aluminum | 0.0070 |
| Carbon | 0.0820 |
| CB/TA | 0.0040 |
| Chromium | 2.4000 |
| Copper | 0.1200 |
| Manganese | 0.5800 |
| Molybdenum | 0.9500 |
| Nickel | 0.0079 |
| Nitrogen | 0.0079 |
| Phosphorus | 0.0090 |
| Silicon | 0.5300 |
| Sulfur | 0.0080 |
| Tin | 0.0060 |
| Titanium | 0.0020 |
| Vanadium | 0.0050 |
| Zirconium | 0.0020 |

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON

