

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
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ATLANTA, GA. 30336  
404-699-9900  
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CERTIFICATION

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SPECIFICATION - AWS: 5.28/ASME SFA 5.28      CLASSIFICATION: ER90S-B3      ACTUAL

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SIZE: 5/32 X 36

HEAT NO: 19807

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CHEMICAL ANALYSIS

Aluminum	0.0180
Carbon	0.1000
Chromium	2.3700
Copper	0.2300
Manganese	0.6000
Molybdenum	0.9800
Nickel	0.0900
Phosphorus	0.0090
Silicon	0.0050
Vanadium	0.0040

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON