

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER90S-B3 ACTUAL

SIZE: 5/32 X 36

HEAT NO: 231744

C H E M I C A L A N A L Y S I S

C	0.0800	Cr	2.4900
Ni	0.0400	Mo	0.9300
Mn	0.4700	Si	0.4600
P	0.0080	S	0.0090
Cu	0.2000		

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON