

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
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ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
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C E R T I F I C A T I O N

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SPECIFICATION - AWS: 5.28/ASME SFA 5.28      CLASSIFICATION: ER90S-B3      ACTUAL

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SIZE: 5/32 X 36

HEAT NO: 46008

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C H E M I C A L   A N A L Y S I S

C	0.82	Cr	2.41
Ni	0.05	Mo	1.01
Mn	0.66	Si	0.49
P	0.01	S	0.006
Cu	0.190	V	0.008
Ti	0.002	Al	0.006
Zr	0.003	Sn	0.004
Nb	0.001	As	0.009
Sb	0.002		

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON