



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1

CLASSIFICATION: E6010

ACTUAL

SIZE: 3/32X 5 LB TUBE

SERIAL#: 2326

HEAT NO: 326

CHEMICAL ANALYSIS

C	0.165	Si	0.115
Mn	0.723	P	0.017
S	0.003	Cr	0.037
Ni	0.032	Mo	0.005
Cu	0.114	V	0.001

Mechanical Properties of Deposited Metal

YIELD(N/mm ²)	TENSILE(N/mm ²)	EL%	ISO V(-30°C)
min. 380	470-540	Min. 22	Min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON